60 HZ MODEL

SP-960

LIQUID COOLED NAT. GAS ENGINE GENERATOR SET

| Model | | STANDBY 120°C RISE | |
|-----------------|----|-----------------------|-------|
| | HZ | LPG | N.G. |
| SP-960 60 HERTZ | 60 | 80 | 95/96 |



All generator sets are USA prototype built and thoroughly tested. Production models are USA factory built and 100% load tested.



UL2200, UL1446, UL508, UL142, UL498



NFPA 110, 99, 70, 37

All generator sets meet NFPA-110 Level 1, when equipped with the necessary accessories and installed per NFPA standards.



NEC 700, 701, 702, 708



NEMA ICS10, MG1, ICS6, AB1



ANSI C62.41, 27, 59, 32, 480, 40Q, 81U, 360-05

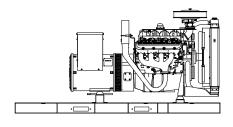


ASCE 7-05 & 7-10

All generator sets meet 180 MPH rating.

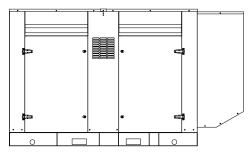


EPA 40CFR Part 60, 1048, 1054, 1065, 1068



"OPEN" GEN-SET

There is no enclosure, so gen-set must be placed within a weather protected area, un-inhabited by humans or animals, with proper ventilation. Silencer not supplied, as installation requirements are not known. However, this item is available as optional equipment.



"LEVEL 2" HOUSED GEN-SET Full aluminum weather protection and superior sound attenuation for specific low noise applications. Critical grade muffler is standard.

| GENER | ATOR R | ATINGS | | | LIQUID PROPA | NE GAS FUEL | NATURAL G | AS FUEL |
|-----------------|--------|--------|----|----|---------------------------|-------------|-----------------|-------------|
| GENERATOR MODEL | VOL | TAGE | PH | HZ | 120°C RISE STANDBY RATING | | 120°C RISE STAN | IDBY RATING |
| GENERATOR MODEL | L-N | L-L | | | KW/KVA | AMP | KW/KVA | AMP |
| SP-960-1-1 | 120 | 240 | 1 | 60 | 80/80 | 333 | 95/95 | 396 |
| SP-960-3-2 | 120 | 208 | 3 | 60 | 80/100 | 278 | 96/120 | 334 |
| SP-960-3-3 | 120 | 240 | 3 | 60 | 80/100 | 241 | 96/120 | 289 |
| SP-960-3-4 | 277 | 480 | 3 | 60 | 80/100 | 120 | 96/120 | 145 |
| SP-960-3-5 | 127 | 220 | 3 | 60 | 80/100 | 263 | 96/120 | 315 |
| SP-960-3-16 | 346 | 600 | 3 | 60 | 80/100 | 96 | 96/120 | 115 |

RATINGS: All single phase gen-sets are dedicated 4 lead windings, rated at unity (1.0) power factor. All three phase gen-sets are 12 lead windings, rated at .8 power factor. 120°C "STANDBY RATINGS" are strictly for gen-sets that are used for back-up emergency power to a failed normal utility power source. This standby rating allows varying loads, with no overload capability, for the entire duration of utility power outage. All gen-set power ratings are based on temperature rise measured by resistance method as defined by MIL-STD 705C and IEEE STD 115, METHOD 6.4.4. All generators have class H (180°C) insulation system on both rotor and stator windings. All factory tests and KW/KVA charts shown above are based on 120°C (standby) R/R winding temperature, within a maximum 40°C ambient condition. Generators operated at standby power ratings must not exceed the temperature rise limitation for class H insulation system, as specified in NEMA MG1-22.40. Specifications & ratings are subject to change without prior notice.

APPLICATION AND ENGINEERING DATA FOR MODEL SP-960-60 HZ

GENERATOR SPECIFICATIONS

| ManufacturerStamford Electric Generators |
|--|
| Model & TypeUCI274D-06, 4 Pole, 4 Lead, Single Phase |
| UCI274D-311, 4 Pole, 12 Lead re-connectable, Three Phase |
| |
| Exciter Brushless, shunt excited |
| Voltage Regulator Solid State, HZ/Volts |
| Voltage Regulation |
| FrequencyField convertible, 60 HZ to 50 HZ |
| Frequency Regulation |
| Unbalanced Load Capability100% of standby amps |
| One Step Load Acceptance 100 % of nameplate rating |
| Total Stator and Load InsulationClass H, 180°C |
| Temperature Rise 120°C R/R, standby rating @ 40°C amb. |
| 1 Ø Motor Starting @ 30% Voltage Dip (240V)360 kVA |
| 3 Ø Motor Starting @ 30% Voltage Dip (208-240V)400 kVA |
| 3 Ø Motor Starting @ 30% Voltage Dip (480V)520 kVA |
| 3 Ø Motor Starting @ 30% Voltage Dip (600V)445 kVA |
| Bearing |
| CouplingDirect flexible disc |
| Total Harmonic Distortion Max 3½% (MIL-STD705B) |
| Telephone Interference Factor Max 50 (NEMA MG1-22) |
| Deviation Factor Max 5% (MIL-STD 405B) |
| Ltd. Warranty Period24 Months from date of start-up or |
| |

GENERATOR FEATURES

- World Renown Stamford Electric Generator having UL-1446 certification.
- Full generator protection with Deep Sea 7420 controller, having UL-508 certification.
- Automatic voltage regulator with over-excitation, underfrequency compensation, under-speed protection, and EMI filtering. Entire solid-state board is encapsulated for moisture protection.
- Generator power ratings are based on temperature rise, measured by resistance method, as defined in MIL-STD 705C and IEEE STD 115, Method 6.4.4.
- Power ratings will not exceed temperature rise limitation for class H insulation as per NEMA MG1-22.40.
- Insulation resistance to ground, exceeds 1.5 meg-ohm.
- Stator receives 2000 V. hi-potential test on main windings, and rotor windings receive a 1500 V. hi-potential test, as per MIL-STD 705B.
- Full amortisseur windings with UL-1446 certification.
- Complete engine-generator torsional acceptance, confirmed during initial prototype testing.
- Full load testing on all engine-generator sets, before shipping.
- Self ventilating and drip-proof & revolving field design

ENGINE SPECIFICATIONS AND APPLICATIONS DATA

ENGINE

| ManufacturerGeneral Motors |
|---|
| Model and Type Ind, Power Train, Vortec, 5.7LTCAC, 4 cycle |
| AspirationTurbocharged |
| Cylinder Arrangement8 Cylinders, V-8 |
| Displacement Cu. In. (Liters)350 (5.7) |
| Bore & Stroke In. (Cm.)4.0 x 3.48 (10.1 x 8.8) |
| Compression Ratio |
| Main Bearings & Style |
| Cylinder HeadCast Iron |
| Pistons |
| CrankshaftNodular Iron |
| Exhaust ValveInconel, A193 |
| Governor Electronic |
| Frequency Reg. (no load-full load)Isochronous |
| Frequency Reg. (steady state) |
| Air Cleaner |
| Engine Speed |
| Piston Speed, ft/min (m./min) |
| Max Power, bhp (kwm) Standby / LPG 145 (108) |
| Max Power, bhp (kwm) Standby / NG 155 (115) |
| Ltd. Warranty Period 12 Months or 2000 hrs., first to occur |

FUEL SYSTEM

| True NAT CA | C (ONL V) Vamor With drawal |
|--|-----------------------------|
| TypeNAT. GA | |
| Fuel Pressure (kpa), in. H ₂ O* | (1.74), 7" |
| Secondary Fuel Regulator | NG (ONLY) Vapor System |
| Auto Fuel Lock-Off Solenoid | Standard on all sets |
| Fuel Supply Inlet Line | 1¼" NPTF |
| * Measured at gen-set fuel inlet, do | ownstream of any dry fuel |
| | |

FUEL CONSUMPTION

| LP GAS: FT ³ /HR (M ³ /HR) | STANDBY | |
|--|------------|--|
| 100% LOAD | 511 (14.6) | |
| 75% LOAD | 410 (11.5) | |
| 50% LOAD | 290 (8.3) | |
| LPG = 2500 BTU X FT ³ /HR = Total BTU/HR | | |
| LPG Conversion: $8.50 \text{ FT}^3 = 1 \text{ LB.}$: $36.4 \text{ FT}^3 = 1 \text{ GAL.}$ | | |

| NAT. GAS: FT ³ /HR (M ³ /HR) | STANDBY | |
|--|-------------|--|
| 100% LOAD | 1212 (34.4) | |
| 75% LOAD | 990 (28.1) | |
| 50% LOAD | 686 (19.5) | |
| NG = 1000 BTU X FT ³ /HR = Total BTU/HR | | |

OIL SYSTEM

| Type | Full Pressure |
|--------------------------------|---------------|
| Oil Pan Capacity qt. (L) | |
| Oil Pan Cap. W/ filter qt. (L) | |
| Oil Filter | |

ELECTRICAL SYSTEM

| Ignition System | Electronic |
|------------------------------|------------|
| Eng. Alternator and Starter: | |
| Ground | Negative |
| Volts, DC | • |

Recommended Battery to -18°C (0°F):... 12 VDC, Size BCI# 27, Max Dimensions: 12" lg X 6 3/4" wi X 9" hi, with standard round posts. Min output at 700 CCA. Battery tray (max. dim. at 12"lg x 7"wi), hold down straps, battery cables, and battery charger, is furnished. Installation of (1) starting battery is required, with possible higher AMP/HR rating, as described above, if normal environment averages -13°F (-25°C) or cooler.

APPLICATION AND ENGINEERING DATA FOR MODEL SP-960-60 HZ

COOLING SYSTEM

| Type of System Pressurized, clo Coolant PumpPre-lubricated | osed recovery |
|---|---------------|
| Cooling Fan Type (no. of blades) | Pusher (7) |
| Fan Diameter inches (cm) | |
| Ambient Capacity of Radiator °F (°C) Engine Jacket Coolant Capacity Gal (L) | |
| Radiator Coolant Capacity Gal. (L) | |
| Maximum Restriction of Cooling Air Intake | , , |
| and discharge side of radiator in. H ₂ 0 (kpa) | , , |
| Water Pump Capacity gpm (L/min) | |
| Heat Reject Coolant: Btu/min (kw) | |
| Note: Coolant temp. shut-down switch setting at 212°F (100°C) v (water/antifreeze) mix. | |

COOLING AIR REOUIREMENTS

| Combustion Air, cfm (m³/min) | 263 (7.1) |
|--------------------------------|-------------|
| Radiator Air Flow cfm (m³/min) | 10800 (306) |
| Heat Rejected to Ambient: | |
| Engine: kw (btu/min) | 50 (2844) |
| Alternator: kw (btu/min) | 14.5 (825) |

EXHAUST SYSTEM

| Exhaust Outlet Size | 3" |
|--|------------|
| Max. Back Pressure in. hg (KPA) | 3.0 (10.2) |
| Exhaust Flow, at rated kw: cfm (m ³ /min) | |
| Exhaust Temp., at rated kw: °F (°C) | 1250 (677) |
| Engines are EPA certified for Natural Gas Only. | , |

SOUND LEVELS MEASURED IN dB(A)

| | Open | Level 2 |
|----------------------------|------|---------|
| | Set | Encl. |
| Level 2, Critical Silencer | 87 | 80 |
| Level 3, Hospital Silencer | | 75 |

Note: Open sets (no enclosure) have silencer system choices due to unknown job-site applications. Level 2 enclosure has installed critical silencer with upgrade to Level 3 hospital silencer. Sound tests are averaged from several test points and taken at 23 ft. (7 m) from source of noise at normal operation.

DERATE GENERATOR FOR ALTITUDE

3% per 1000 ft.(305m) above 3000 ft. (914m) from sea level

DERATE GENERATOR FOR TEMPERATURE

2% per 10°F (5.6°C) above 104°F (40°C)

DIMENSIONS AND WEIGHTS

| | Open Set | Level 2 Enclosure |
|-------------------------|-------------|----------------------|
| Length in (cm) | | |
| Width in (cm) | 48 (122) | 48 (122) |
| Height in (cm) | 64 (163) | 72.5 (183) |
| 1Ø Net Weight lbs (kg) | 2229 (1011) | 3049 (1383) |
| 1Ø Ship Weight lbs (kg) | 2419 (1037) | 3299 (1496) |
| 3Ø Net Weight lbs (kg) | 2096 (951) | 2916 (1323) |
| 3Ø Ship Weight lbs (kg) | 2286 (1037) | 3166 (1436) |

DEEP SEA 7420 DIGITAL MICROPROCESSOR CONTROLLER



Deep Sea 7420

The "7420" controller is an auto start mains (utility) failure module for single gen-set applications. This controller includes a backlit LCD display which continuously displays the status of the engine and generator at all times.

The "7420" controller will also monitor speed, frequency, voltage, current, oil pressure, coolant temp., and fuel levels. These modules have been designed to display warning and shut down status. It also includes: (11) configurable inputs • (8) configurable outputs • voltage monitoring • mains (utility) failure detection • (250) event logs • configurable timers • automatic shutdown or warning during fault detection • remote start (on load) • engine preheat • advanced metering capability • hour meter • text LCD displays • protected solid state outputs • test buttons for: stop/reset • manual mode • auto mode • lamp test • start button • power monitoring (kWh, kVAr, kVAh, kVArh)

This controller includes the expansion features including RS232, RS484 (using MODBUS-RTU/TCP), direct USB connection with PC, expansion optioned using DSENet for remote annunciation and remote relay interfacing for a distance of up to 3300FT. The controller software is freely downloadable from the internet and allows monitoring with direct USB cable, LAN, or by internet via the built in web interface.



Further expansion is available by adding the optional "WebNet" gateway interface module. This device will allow comprehensive monitoring of the generator via the cloud including identification, location, and status. Some advantages of this module include: reduced site visits and maintenance costs • remote fuel management • fault analysis • asset tracking • automatic system alerts • maximized system up-time.

STANDARD FEATURES FOR MODEL SP-960-60 HZ

STANDARD FEATURES

CONTROL PANEL:

Deep Sea 7420 digital microprocessor with logic allows programming in the field. Controller has:

- STOP-MANUAL-AUTO modes and automatic engine shutdowns, signaled by full text LCD indicators:
- Low oil pressure
- Engine fail to start
- High engine temp
- Engine over speed
- Low Radiator Level
- Engine under speed
- Three auxiliary alarms
- Over & under voltage
- Battery fail alarm

Also included is tamper-proof engine hour meter

ENGINE:

Full flow oil filter • Air filter • Oil pump • Solenoid type starter motor • Hi-temp radiator • Jacket water pump

- Thermostat Pusher fan and guard Exhaust manifold
- 12 VDC battery charging alternator Flexible exhaust connector • "Isochronous" duty, electronic governor • Secondary dry fuel regulator • Dry fuel lock-off solenoid • Vibration isolators • Closed coolant recovery system with 50/50 water to anti-freeze mixture • flexible oil & radiator drain hose.

Design & specifications subject to change without prior notice. Dimensions shown are approximate. Contact Gillette for certified drawings.

NOT USE DIMENSIONS INSTALLATION PURPOSES.

AC GENERATOR SYSTEM:

AC generator • Shunt excited • Brushless design • Circuit Breaker installed and wired to gen-set • Direct connection to engine with flex disc • Class H, 180°C insulation • Self ventilated • Drip proof construction • UL Certified

VOLTAGE REGULATOR:

½% Voltage regulation • EMI filter • Under-speed protection • Over-excitation protection • total encapsulation

DC ELECTRICAL SYSTEM:

Battery tray • Battery cables • Battery hold down straps • 2-stage battery float charger with maintaining & recharging automatic charge stages.

WEATHER/SOUND **PROOF ALUMINUM** HOUSING CORROSION RESISTANT PROTECTION CONSISTING OF:

- 9 Heated And Agitated Wash Stages
- Zinc Phosphate Etching-coating Stage
- Final Baked On Enamel Powder Coat
- 18/8 Stainless Steel Hardware

